

## Every day made better™

#### Your best Day Everyday

Each morning we awake with the intention to get the very most out of the day. Once it is over we go to sleep, wake up the next day and start all over again. Before you know it, days turn into weeks, months and years. As life flies by, faster and faster with each passing day, we realise how important it is to cherish the moments that truly matter.

These are the moments that matter... Moments you will never get enough of... Moments you will create every day in your Hot Spring® spa.

- Feeling a deeper connection with your spouse.
- Enjoying real conversation with your teens.
- Delighting in the sound of your family together, talking, laughing.
- Taking in the stars on a dark night or the glory of a sunrise and feeling a sense of gratitude.
- Finding a few peaceful minutes for yourself to regain perspective and appreciation of the life you have worked so hard to achieve.

#### Be Yourself

A Hot Spring spa helps you feel better. Soothing massage from powerful jets loosens tight muscles and dissolves away stress and tension. This physical relief gives way to the mental and emotional benefits of soaking in hot water – so you can be your best self. Cradled in the warmth of your Limelight® Collection spa, you can reset and refocus, and ultimately enjoy a sense that all is right in your world.

#### Be Together

When you feel your best, you are better able to connect with the people you care about most. For many, a wonderful but often unexpected benefit of spa use is the relaxed, undistracted communication they enjoy with their partner, children and friends. Unhurried and unplugged from technology, comfortable conversation flows easily and brings people closer together.

#### Be Outside

We spend most of our time inside – in the workplace, at school, in the car. When we finally pause to take a deep breath of fresh air and stare up at the crisp blue sky or starry night, we remember how good it feels to be outside. With a Hot Spring spa in your garden, you can start each day refreshed and renewed as you soak up the glowing morning light. Or wind down each evening under a dark and star-filled night sky. Enjoy the sights and sounds of nature as often as you like from your Hot Spring spa.







## **Our Family**

#### The Hot Spring Family

At Hot Spring®, we build every spa like we are building it for family because we know it is a place where family memories are made. As a Hot Spring owner you will find that your hot tub becomes an integral part of your life – a place filled with meaningful conversation, laughter, and special moments shared with loved ones. We know this because we too are hot tubbers. We invite you to start enjoying the benefits of owning your very own Hot Spring spa.

#### Your perfect Hot Tub Moment

We have spent years perfecting features that you may never see or even think about, so that owning and enjoying your Hot Spring spa is worry-free. You can relax and focus on what matters most because we design every detail—from the contour of a seat, the pressure of a jet, and even the placement of each light—with your perfect hot tub moment in mind.





"Can we go in the hot tub?"

Limelight Owner

We absolutely love our hot tub! The kids come home from school every day and ask, "Can we go in the hot tub?" Many nights are spent as a family sharing stories about school and things going on in our lives. In the winter, we decorate the garden with lots of Christmas lights creating the perfect winter wonderland scenery for a relaxing soak in the tub!

#### **Our Dealers**

#### Your Hot Tub Connection

As a Hot Spring® spa owner you become connected to a community of hot tubbers that spans the globe. But perhaps the most important connection is the one you will have with your professional Hot Spring retailer.

#### Do you have Questions?

- How often will I use my hot tub?
- How many seats do I need?
- Which jets are right for me?
- How do I keep the water clean?
- How much will it cost to operate and maintain my hot tub?
- Where should I put my hot tub?
- How do you install the electrical?

Your local Hot Spring retailer has the answers and more!

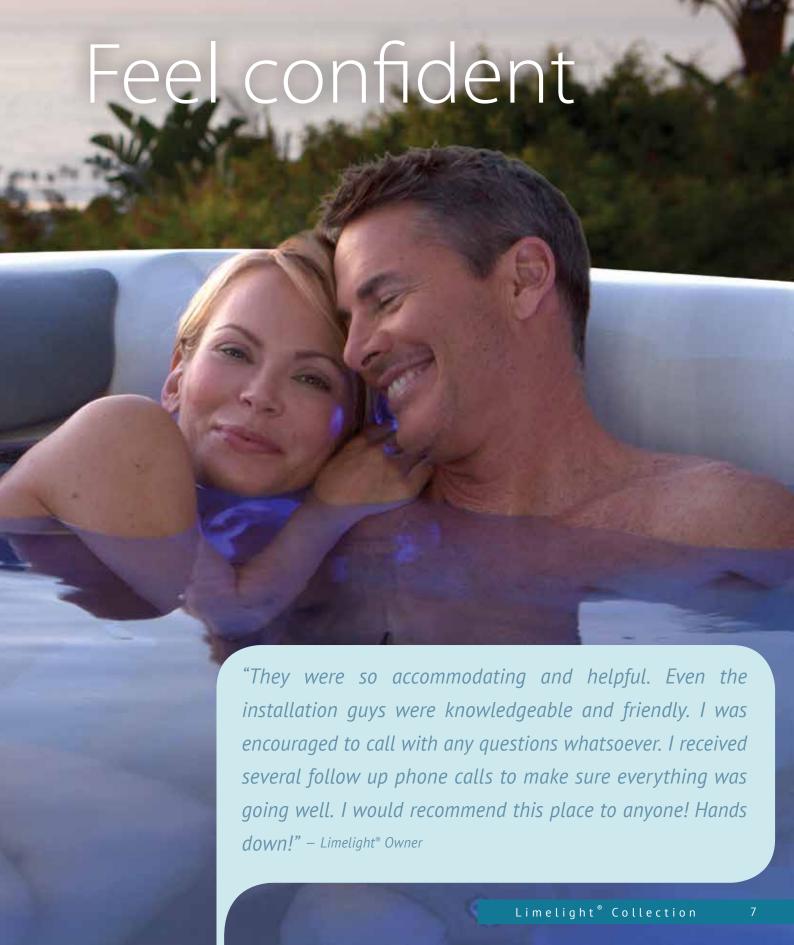
#### The best Hot Tub Retailers

Our experienced and reliable Hot Spring retailers make it easy for you to enjoy your Hot Spring spa. Knowledgeable, friendly and professionally-trained sales consultants will help you select the perfect hot tub model to fit your lifestyle. And, installing a Hot Spring spa is easier than you might expect. Your retailer will be happy to walk you through the simple steps involved in site preparation, and answer any other questions you have along the way. When you choose a Hot Spring spa, you will enjoy unparalleled service and support before, during, and long after the sale. Hot Spring retailers, sales consultants, and service experts are all important parts of The Absolute Best Hot Tub Ownership Experience<sup>™</sup>. And, with more than 850 locations throughout the world, a professional Hot Spring retailer is rarely far away.



Hot Spring dealers regularly come together for training







#### **Extraordinary Jets**

Limelight Collection spas include a variety of jets to relieve tension in your neck, shoulders, back, calves and feet. Our powerful jets feature stainless steel trim and are carefully positioned to give you an incredible massage. Combined, these soothing jets provide full-body therapy leaving you feeling relaxed and revitalised.

#### Comfort that fits you

Each seat in your spa is created for comfort. Unlike in-ground spas, Limelight Collection spa shells are formed to follow the body's natural contours, providing gentle support. This ergonomic seating design allows for ideal jet placement to target specific muscle groups. And multi-level seating means there is a comfortable seat for everyone.

#### A custom Experience

Your private spa can be personalised to create the massage that is just right for you – from powerful and invigorating to gentle and soothing. Our Comfort Control™ system lets you dial in the ideal amount of air and water by simply turning the face of each jet – more for stronger performance, less for a softer touch. Our SmartJet™ system lets you divert water to different combinations of jets by turning an easy-to-reach lever.

### Exclusive Innovation: Moto-Massage™ DX jet

The revolutionary Moto-Massage DX moving jets deliver an unparalleled hydromassage experience. Dual nozzles direct powerful streams of water that sweep up and down the entire length of your back. You will feel tension dissolve as the stimulating, moving water soothes overworked muscles. (Gleam™ model only)

#### **Water Care**

#### Clean, hot Water

All Limelight® Collection spas feature the SilentFlo 5000™ circulation pump, which works silently, continuously and efficiently, filtering your spa water 24 hours a day. There are no cycles to program. Plus, our top-loading filters are quick and easy to access for routine cleaning.

#### Water Care to fit your Life

Taking care of your spa water should be easy. We offer a variety of options to fit your needs — including the ACE® salt water system, or traditional bottle water care. Your Hot Spring® retailer can help you choose the system that is right for you.

The ACE salt water system has revolutionised the way hot tub owners care for their spas. This exclusive system makes maintaining spa water simple, enhances water quality and helps spa water last longer. Turn the page for more information on the optional ACE salt water system.

FreshWater<sub>Ag+</sub> silver ion contridge

The EverFresh™ system utilises the optional FreshWater® III high-output ozone system which continuously injects millions of tiny, highly concentrated ozone bubbles into the water, neutralising contaminants on contact. The EverFresh system combines the power of ozone with FreshWater<sub>AQ+</sub> silver ions and

MPS non-chlorine oxidiser, for sparkling spa water with a minimal amount of chlorine.

Additional FreshWater bottled products are also available and designed specifically for your Hot Spring spa.



FreshWater product collection

#### **Innovative Solutions**

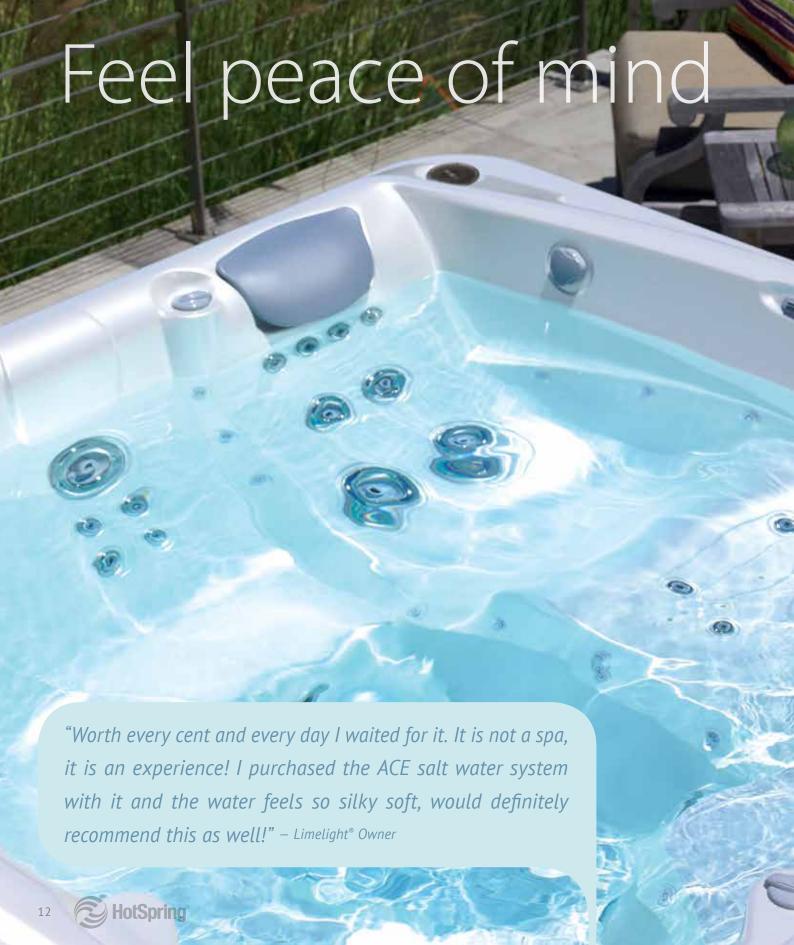
Spa water is easier to maintain when you remove impurities using the Clean Screen<sup>™</sup> pre-filter and Vanishing Act<sup>™</sup> calcium remover. These one-of-a-kind solutions extend the life of the water and protect your components.

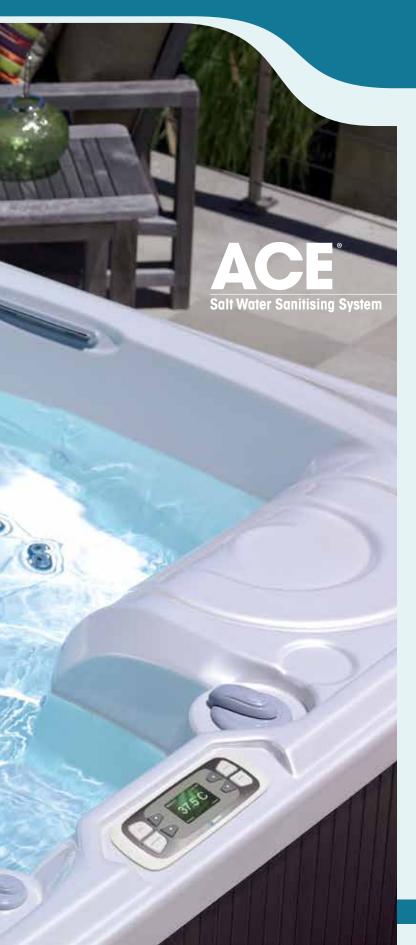


Clean Screen pre-filter and Vanishing Act calcium remover









## **ACE Water Care System**



ACE Ready

Only Hot Spring offers a low-maintenance water care solution like the ACE Salt Water Sanitising System. Ask a Hot Spring representative about adding the ACE system to your spa.

#### Save Time & Water

The ACE® system automatically generates cleaners in the water based on your needs. This means less time spent measuring and dosing by hand. With proper care, you will add fewer products to the water, which helps spa water last much longer — up to 12 months. By extending the life of your spa water, you will drain and refill your spa less frequently, another way the ACE system saves you time and helps conserve water.

#### Luxurious Spa Water

With the ACE system your spa water will be sparkling clean and silky soft. The cleaners are generated from salt and water, which means they are gentler than bottled chemicals that may contain harsh additives. Plus, the system breaks down contaminants completely, eliminating by-products that cause dry itchy skin, irritated red eyes and odour associated with traditional water care. We are confident you will find the quality of your spa water is remarkably better with the ACE system.

#### **Diamond Technology**

The ACE system uses a patented electrode that is formed from diamond crystals. This exclusive technology allows the ACE system to break down water molecules creating "active oxygen" — one of the world's most effective cleaners. Active oxygen is the first way the ACE system cleans spa water. Then the active oxygen combines with a small amount of salt in the water to create the chlorine sanitiser and oxidisers needed to keep spa water clean.

#### Water Care made easy

Only Hot Spring® offers an automated, low-maintenance water care solution like the ACE salt water system. The proprietary ACE system is an option for all Limelight Collection spas.

## Energy Efficiency



The SilentFlo 5000 circulation pump continuously circulates spa water using less energy to operate than a 40-watt light bulb.

### Save Energy, save Money

Hot Spring® leads the industry in the design, engineering, and manufacturing of energy-efficient hot tubs. Every Hot Spring spa is built with a number of energy-efficient features to provide you with extremely low operating costs. You can

feel confident that your Hot Spring spa will deliver the very best value over time.

- Limelight® Collection models feature innovative FiberCor® insulation, which fills the cabinet completely to a density that is 4 times greater than the 8 kg/m³ foam used on most spas.
- We manufacture our spa covers to ensure a custom fit and tight seal to prevent heat loss. Each insulating cover features a dense foam core with a high R-value.
- The SilentFlo 5000™ circulation pump continuously circulates spa water using less energy to operate than a 40-watt light bulb.

- Dedicated WaveMaster<sup>™</sup> jet pumps power your jets and are only activated when you need them.
- The SmartJet<sup>™</sup> system lets you direct water to the specific group of jets you choose which means less horsepower is required and less energy is consumed.
- We design our heaters to maximise the transfer of heat to the water for ultimate efficiency.
- All models feature dimmer-controlled LED lighting that uses less energy than standard light bulbs.

#### **Energy Costs**

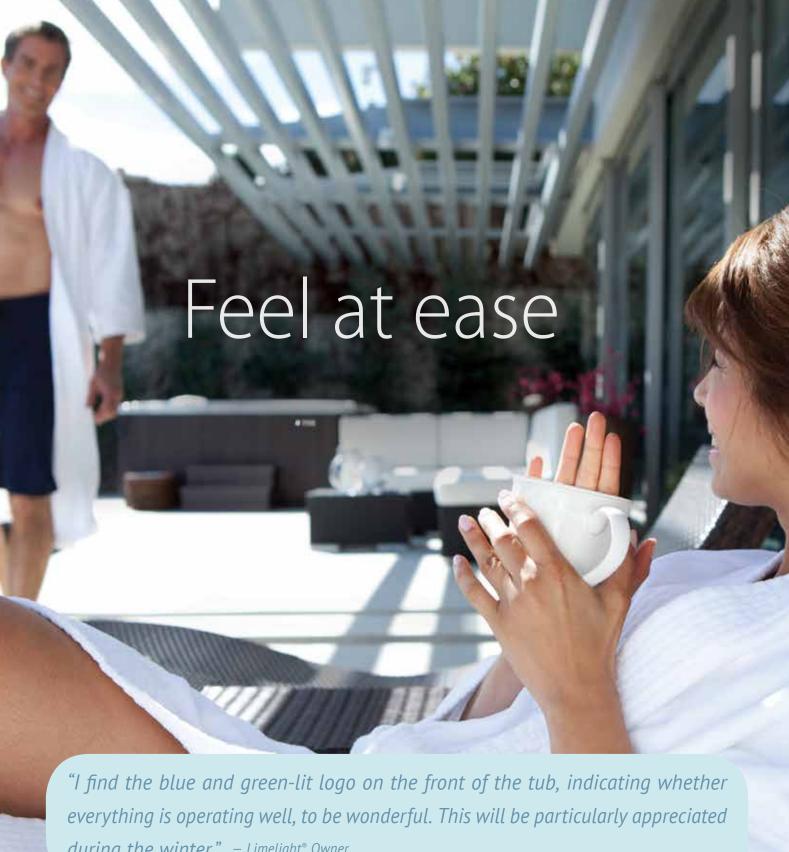
Hot Spring spas are designed to operate efficiently and save you money. How much will it cost to operate a Limelight Collection spa? That depends on the model you own, the temperature you set, your frequency of use, the mean ambient temperature and the cost of electricity where you live.

#### We set the Standard

No matter where you live, you can be sure your Hot Spring spa is designed to keep operating costs low. Hot Spring has certified all models to the stringent California Energy Commission (CEC) standards, as well as to the national energy efficiency standard for portable spas, APSP 14.







during the winter." - Limelight® Owner



#### Set it and forget it

The IQ 2020™ spa control system makes your Limelight Collection spa simple to operate, with no programming required. The main control panel is accessible from inside or outside the spa, and allows you to easily adjust a wide range of features including jets, lighting, wireless entertainment, and much more. To heat your Hot Spring® spa, simply decide what water temperature you like, then "set it and forget it." In the event of a power outage, the spa automatically resumes normal operation once power is restored.



#### **Limelight Control Panel**

Advanced features, like the spa lock function and a convenient ten minute clean up cycle, can be easily accessed through the Limelight Collection main control panel, while dedicated jets and lighting buttons let you quickly adjust the features you will use the most.





Hot Spring pioneered the concept of an unconditional heater warranty in hot tubs and continues to lead the industry in advanced technology.

#### Ready when you are

With our easy-to-view exterior On/Ready indicator lights (left), you can see from a distance that your hot tub is on and the water is hot and ready – a real advantage, especially in the winter. The On/Ready lights in the Hot Spring logo on the front of the cabinet are visible even when the cover is in place. These lights also serve as a convenient diagnostic tool to let you know if your hot tub needs attention.

#### No-Fault heater - No Worries

Hot Spring pioneered the concept of an unconditional heater warranty in hot tubs and continues to lead the industry in advanced technology. We use a unique titanium housing and heater element to deliver unmatched corrosion resistance. So unlike other spa warranties, your No-Fault heater warranty is valid for five years – regardless of water chemistry.

## Lighting & Water Features

#### **Liquid Tranquility**

The sights and sounds of moving water can be exceptionally calming and peaceful.

The Vidro™ waterfall features an illuminated arc of water that adds beauty and ambiance to your spa experience.



Vidro water feature



Create an entertaining atmosphere anytime with exterior lighting on the Limelight® Collection Gleam™. Sleek sconces illuminate all four corners of the spa with multi-colour LED lighting. The exterior lights can be set to automatically turn on

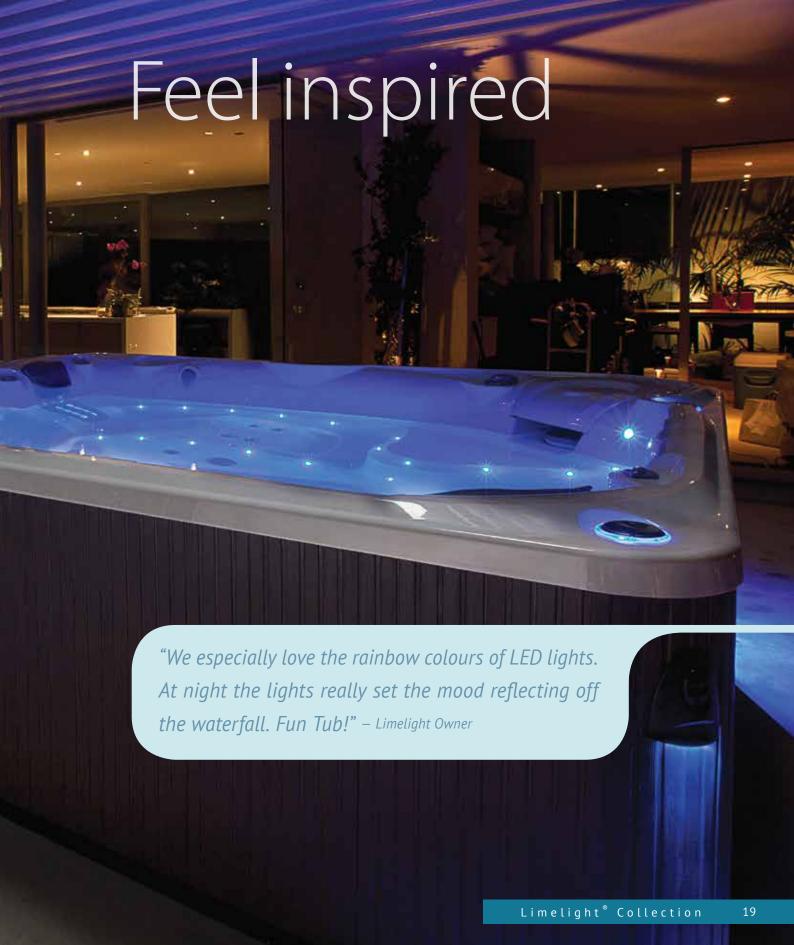
exterior lights can be for four hours each evening.



The signature Limelight Collection lighting system features multiple points of light, strategically placed to accent the spa's interior design. Match colour to your mood by selecting the hue and brightness of your choice, or cycle slowly through all six vibrant colour options.







# Feel in control



"We are amazed... The ease-of-use with my salt system, the phenomenal surround sound system, the LED lighting - it has it all!" – Limelight® Owner



## **Advanced Options**

#### Technology that fits your life

Exclusive Hot Spring® innovations keep you on the cutting edge. Cool stuff – like our Connextion™ remote monitoring system and wireless Bluetooth® entertainment options – give you more control over your spa and allow you to customise your experience.

#### Sound System with Bluetooth wireless Technology

Bluetooth Whether you choose to stream music online, or have your own library of downloaded tunes, this entertainment system allows you to conveniently enjoy music at the spa from your mobile device using Bluetooth wireless technology. Upgrade your entertainment experience with the addition of the in-home wireless dock. This exclusive dock lets you leave your device securely inside while enjoying your favourite music in your Hot Spring spa. Plus, you can connect virtually any audio source you choose and instantly transmit the sound to your hot tub. The dock also features a convenient line out feature that lets you play music from your mobile device through your home audio system.

#### A New Level of Customer Care

Enjoy the ultimate peace of mind knowing that your spa is being cared for, even when you are away. With patented technology, the Connextion remote monitoring system continually monitors your spa and alerts you and your Hot Spring dealer instantly if your spa needs attention. This innovative solution is ideal if you are away from home often, or would like to enjoy a Hot Spring spa at a second home.

The Connextion system also offers convenient remote access to spa functions, such as temperature control and spa lock, through the free Connextion app\*. So you can adjust spa settings while you are away, and ensure your hot tub is ready when you want it to be. Ask a Hot Spring representative for more information about the Connextion system and subscription service.



Hot Spring spas are "entertainmentready", which means these dealerinstalled options can be added at any time!



iPod® dock for in-home wireless sound system







Connextion app as shown on an iPad®

<sup>\*</sup> Interface only available in English

### **Necessories**

#### Use it more

Hot Spring® Necessories™ are the accessories you need to get the most out of your ownership experience. Because they are designed specifically for your Hot Spring spa, Necessories are the perfect complement and allow you to enjoy your spa more often. Use of aftermarket accessories not designed for your spa can actually damage your spa, while exclusive Hot Spring Necessories enhance your experience and help extend the life of your spa components.



#### **Convenient Cover Lifters**

Our proprietary cover removal systems, specifically designed to work with your Hot Spring cover, make accessing your spa quick and easy. These patented designs eliminate the need to drag the spa cover on and off with each use and help to extend the life of the cover.



#### **CoverCradle Cover Lifters**

These top-of-the-line cover removal systems feature a low-profile design and ultra-smooth gliding mechanism. The CoverCradle™ uses dual pneumatic gas springs to make cover removal a breeze, while the CoverCradle II uses a single pneumatic gas spring. Both require 64 cm clearance.

#### **UpRite Cover Lifter**

Ideal for limited clearance applications including decks and gazebos, the UpRite™ cover lifter provides an added element of privacy when the hot tub is in use. Requires only 18 cm clearance.



#### Lift'n Glide Cover Lifter

Using the Lift'n Glide<sup>™</sup> cover lifter is as simple as it sounds – lift the cover, glide it back and then open for quick, convenient access to your Hot Spring spa. Requires 35 cm clearance.

#### Easy Access Steps

Exclusive steps beautifully complement your Limelight® Collection spa and allow for safe entry and exit.

#### Everwood Step

Made from the same rigid polymers as your Limelight Collection spa cabinet, a matching Everwood™ step requires very little maintenance.

#### **Polymer Step**

The durable, lightweight polymer step provides a stable entry point into your hot tub and is recyclable at the end of its life.



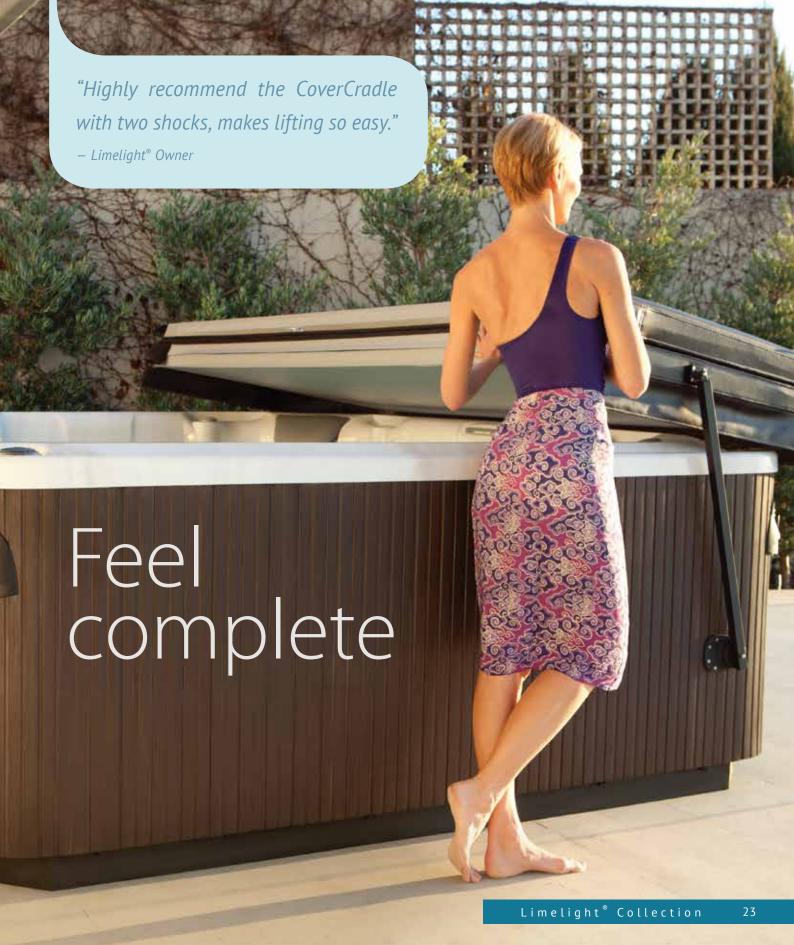
Everwood step in Teak finish





Everwood step in Coastal Grey finish







## **Customer Satisfaction**

#### A Name you can trust

With more than one million spas sold, Hot Spring® spas can be found in more gardens around the world than any other brand. We are the brand of choice in over 70 countries. We are proud to share what our family of owners have to say about their experiences in their actual quotes throughout this brochure. With so many satisfied customers, you can have peace of mind knowing that you have selected a brand that will be here to support you throughout your ownership experience.

#### **Integrity and Strength**

At Hot Spring we foster a culture of integrity that reflects our commitment to excellence and to serving our customers. As demonstrated by how we conduct business, value our customers and stand behind our products, our consistent fulfillment of this commitment has not only made us a strong and resilient company. It has also made Hot Spring the number one selling hot tub brand worldwide with over 1 million spas sold since 1977.

#### **Committed to Quality**

We are passionate about making first class hot tubs and are consistently recognised for outstanding quality and value.



We have earned SpaSearch Certification for providing a superior ownership experience, every year since the award's inception in 2005.

#### **Over One Million Hot Tubs**

Hot Spring is the only brand that has built and sold more than one million hot tubs.

Our team is strong and experienced, with an average employee tenure exceeding thirteen years. This unmatched experience means unsurpassed quality and long-term reliability for you and your family.

Watkins Manufacturing Corporation is part of MASCO Corporation, a Fortune 500 company whose family of quality home products include:





#### Contemporary Style with Exceptional Performance

The Limelight® Collection delivers quality and performance with breathtaking, contemporary style. Designed with sophisticated sculpting throughout the shell, stunning points of multi-colour lighting, and powerful jets for invigorating massage, you can sit back and relax knowing you have chosen the best – a Hot Spring® spa.



Pulse™ DL







Bolt™

#### Shell

White Pearl

Sterling Marble

Platinum

Tuscan Sun

With clean lines and flowing curves, the acrylic shell is beautiful in appearance, and built using a two-stage process for strength and durability. Eye-catching details include the stylised bartop, custom jet recesses, and vibrant stainless steel jet trim.



The exclusive Everwood™ cabinet delivers low maintenance and high durability, and comes with a five-year warranty. The embossed wood-grain look provides the natural warmth and beauty of wood.







Cover

Every Limelight Collection cover is UL classified in accordance with ASTM safety standards. Your cover includes child resistant safety locks that can be locked with a key and reinforced, adjustable straps that help keep your cover securely in place.











## **GLEAM**<sup>TM</sup>

Seating Capacity Dimensions Water Capacity Jets

8 adults 231 × 279 × 97 cm 1,925 litres 73



#### Shell Colours





#### Cabinet Colours





#### Cover Colours











## PULSE DL

Seating Capacity 5 adults

Dimensions  $226 \times 226 \times 97 \text{ cm}$  Water Capacity 1,450 litres

Jets 50

#### Shell Colours







#### **Cabinet Colours**





#### **Cover Colours**









## FLAIR

Seating Capacity
Dimensions
Water Capacity

Jets

6 adults

213 × 213 × 91 cm

1,175 litres

41















Cover Colours











## $GLOW^{\scriptscriptstyle{\mathsf{TM}}}$

Seating Capacity 4 adults

Dimensions  $193 \times 213 \times 84 \text{ cm}$  Water Capacity 1,025 litres

Jets 30

#### Shell Colours







#### **Cabinet Colours**





**Cover Colours** 









## BOLT

Seating Capacity 4 adultsDimensions  $203 \times 203 \times 84 \text{ cm}$ Water Capacity 1,100 litresJets 17





#### Shell Colours





#### **Cabinet Colours**



Cover Colours



## Limelight® Collection specifications

	Gleam <sup>™</sup>	Pulse <sup>™</sup> DL	Flair™	Glow™	Bolt™
Seating Capacity (adults) Dimensions (cm) Water Capacity (l) Weight Dry (kg) Weight Filled* (kg)	8 231×279×97 1,925 575 3,140	5 226×226×97 1,450 450 2,300	6 213×213×91 1,175 420 2,075	4 193×213×84 1,025 320 1,665	4 203×203×84 1,100 320 1,740
Everwood™ Choices			_		
Coastal Grey (G); Espresso (E); Teak (T)	G E T	G E T	G E T	G E T	G E T
Spa Shell Colours White Pearl Sterling Marble Tuscan Sun Platinum Desert				• • •	
	73	50	41	30	17
Stainless Steel Jets (Total)  Moto-Massage™ DX  Combination XL jets  Combination jets  Direct jets	1 (2) 4 9 58	6 6 38	5 8 28	2 6 22	17 1 4 12
Entertainment Options (Optional) Wireless Sound System with Dock Wireless Bluetooth® Sound System	•	•	•	•	•
Water Care Systems (Optional) ACE® Salt Water Sanitising System EverFresh™ System with CD ozone	•	•	•	•	•
Tranquility Mode Raio™ LED Lighting System Backlit Vidro™ Waterfall Exterior lighting	39 •	32 •	30	16	16
Jet Pump WaveMaster™ HP continuous duty HP breakdown torque	9000+9000+9200 2.5+2.5+2.5 5.2+5.2+5.2	9000+9200 2.5+2.5 5.2+5.2	8000+8200 2.0+2.0 4.0+4.0	8000+8200 2.0+2.0 4.0+4.0	8000 2.0 4.0
Filtration Area, Top Loading (m²)	9	6	6	6	6
Electrical 230V - 50 Hz Other Configurations**	25 A + 16 A •	20 A	16 A	16 A •	16 A •

<sup>\*</sup> Includes water and adults weighing 80 kg each

<sup>\*\*</sup> Depending on local electrical circumstances



#### Deluxe features included on all Limelight® collection spa models:

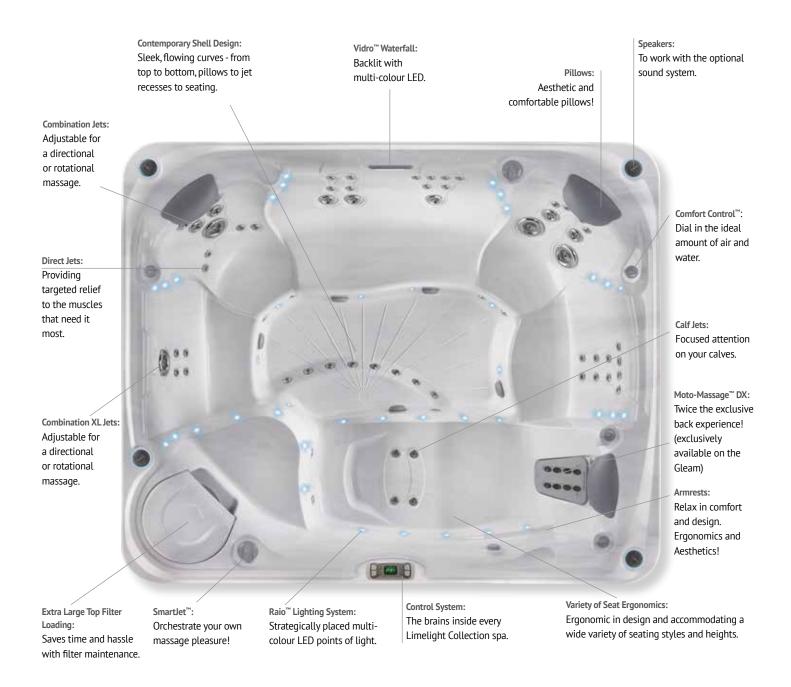
Light: Strategically placed multi-colour points of light accent the shell design of all Limelight Collection models

Heater: Titanium No-Fault™ 1500W/230V Circulation Pump: 24 hour SilentFlo 5000™ pump

Vinyl Cover: Deluxe, UL (Underwriter's Laboratory) and ASTM (American Society for Testing and Materials) classified

Ozonator: FreshWater® III optional on all Limelight Collection spas

Electrical Safety: Certified by TÜV



### **Innovation & Environment**

#### **Ongoing Innovation**

Hot Spring® leads the industry in state-of-the-art design and energy-efficient performance. Many of the innovations that were first introduced by Hot Spring are now used industry-wide. With more than 118 US patents and many exclusive

features found only on Hot Spring spas, you can trust that we are constantly innovating to bring you The Absolute Best Hot Tub Ownership Experience™.

Here are just a few of the features that set Hot Spring spas apart.

- Hot Spring was the first to introduce Full-foam insulation; circulation pumps; two-pump spas; synthetic-wood cabinets; a No-Fault™ heater and a 5-year spa warranty.
- The exclusive Moto-Massage<sup>™</sup> jet was the first moving jet in the industry, and now nearly every spa features jets that spin or rotate.
- The exclusive ACE® salt water system has dramatically simplified the way hot tub owners care for spa water.
- Innovative FiberCor<sup>®</sup> insulation makes Limelight<sup>®</sup>
   Collection models more energy efficient than other spas typically insulated with 8 kg/m<sup>3</sup> density foam.

#### The Earth Smart<sup>™</sup> Spa

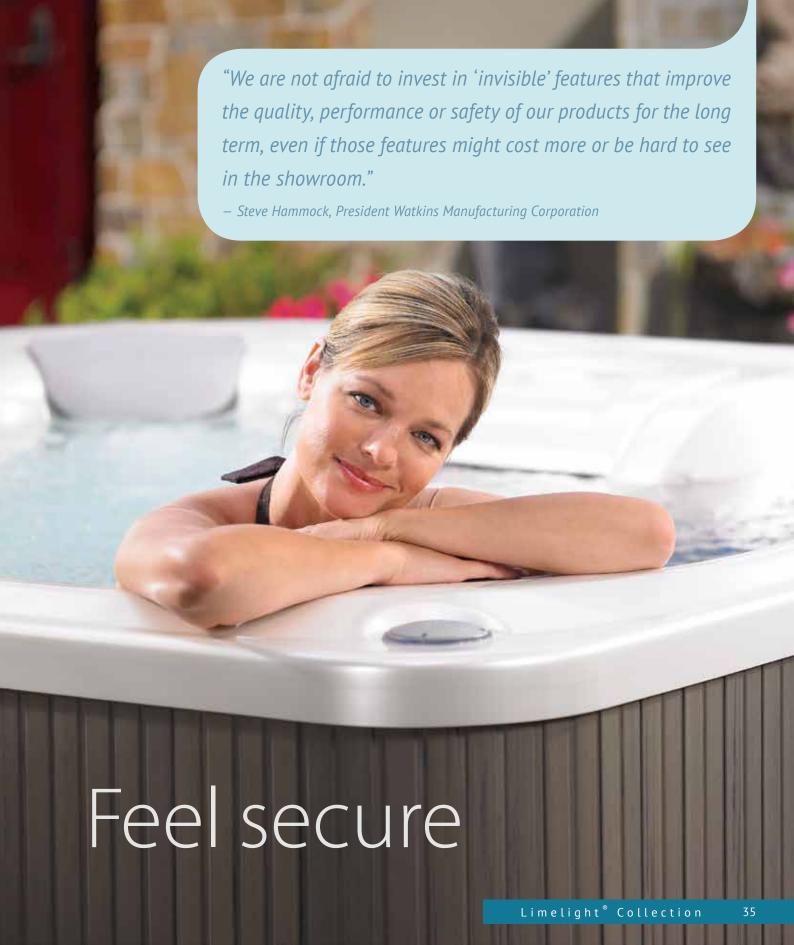
We believe in manufacturing environmentally-friendly spas with features that help minimise both energy use and water consumption.

And, as environmental stewards, we

Think Green in all aspects of our business.

- Over 1.5 million kilograms of materials are recycled annually.
- Enhancements to system controls at our manufacturing facility enable Hot Spring to save 3.8 million litres of water each year.
- As a SmartWay Transport Partner, Watkins is committed to clean, more efficient transportation.

























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The highest quality standards in design and manufacturing, Watkins Manufacturing is proud to be associated with the following agencies, affiliations and foundations

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