



Fitness is in our DNA

Endless Pools Fitness Systems are designed with your wellbeing in mind.

The most recognised name in aquatic fitness, Endless Pools is the pioneer of swim-inplace technology. Tens of thousands of Endless Pools families worldwide, looking to improve their health and stay active, have trusted Endless Pools for the last 30 years.

Endless Pools® Fitness Systems combine the revolutionary Endless Pools Swim Current with optional underwater treadmill rowing, strength-training exercises and relaxing hydrotherapy. Imagine having a beautifully designed, complete home wellness retreat conveniently located steps from your back door. We make it possible because at Endless Pools, fitness is our passion.

Swim Spa or Fitness System?

You may have heard others call this a "swim spa," but we believe a fitness system is so much more.

Why limit yourself to the options of swimming or hot tubbing when aquatic fitness has so many beneficial, low-impact



options? It all begins with swimming against the signature Endless Pools smooth, laminar current. With ease, move from swimming to running, walking to resistance exercises, or relax in our sculpted spa seats. That is why this is more than a swim spa; it is an aquatic fitness The Endless Pools Story

system with swim and low-impact exercise

features designed to complement one

another, so that your wellness goals are

easily achievable. It is also a hydrotherapy

retreat to help rejuvenate the body after a

workout. Now, that is a fitness system!



Growing up, Endless Pools founder James Murdock listened to his father's childhood stories of swimming against the currents of the Arizona irrigation canals. After years of working to recreate his father's swimin-place experience, Murdock installed his first swimming machine on the pool deck at Columbia University in New York City. That milestone event in 1988 launched the brand that is synonymous with swim-in-place technology.

In 2015, Endless Pools was acquired by Watkins Wellness, the world's leading maker of hot tubs. Endless Pools Fitness Systems combines our signature swim-in-place technologies with the best in spa manufacturing for an all-in-one home wellness system, specifically designed with your wellbeing in mind.

Achieve Wellness through Aquatic Fitness

Renew your commitment to health and fitness with Endless Pools® Fitness Systems. The superior technology of the Endless Pools Swim Machine and contemporary design create a versatile environment for exercise, hydrotherapy and entertainment with a compact footprint that fits beautifully into your garden. Bring home an Endless Pools Fitness System and bring home fitness, relaxation and fun, all in one!

Why a Fitness System? ▶

An Endless Pools Fitness System lets you enjoy an aquatic workout in the privacy of your own home. No crowds, no traffic, no wasted time, and all the benefits of a balanced workout regimen just outside your door. Plus, our spa seats with hydromassage jets make it easy to enjoy relaxation and entertainment.



Therapeutic Relief for Aches and Pain ▶

Low-impact aquatic activities can help relieve muscle and joint aches and pains. With a complete body workout in an aquatic environment, you can focus on toning and strengthening exercises, while water's buoyancy provides support for muscles and joints from the impact common with land-based exercises. The water's natural resistance and buoyancy help deliver great results, too!



■ Exercise Versatility

Endless Pools Fitness Systems featuring the Endless Pools Swim Machine is ideal for enjoying a variety of aquatic exercises including swimming, aerobics, rowing and walking.

The performance of our swim machine and underwater treadmill are revolutionary and all models easily adapt to our optional rowing* and resistance gear. Handrails provide additional options for barre exercises and attaching resistance gear. Top it off with our spa seating and hydromassage jets, which make the transition seamless from low-impact water workouts to rejuvenating post-workout relaxation.

*Not available for E550 or RecSport



■ Quality Time Together

Perhaps best of all, the whole family can keep fit and stay connected with an Endless Pools Fitness System.

No phone, no tablets, no television, just activity and enjoyment with those you care about most.



Why Endless Pools?

For thirty years, Endless Pools® has been the top choice for casual swimmers up to professional athletes, all seeking an attractive alternative to in-ground pools or bulky home exercise equipment. Our success is attributed to the excellent quality of our swim machine and the positive impact it has on those who swim regularly. Even after 10 years of ownership, 86 percent of Endless Pools owners tell us that they still swim at least once a week!* Now, we have taken fitness to the next level with the innovative and impeccably designed Endless Pools Fitness Systems, SwimCross® Exercise Systems and RecSport® Recreation Systems, built to meet the highest standards and to deliver a unique ownership experience. It all comes down to our revolutionary swimming technology, coupled with exercise features for a perfect and versatile environment where fitness meets your life, simply. Whether you choose an Endless Pools Fitness System, a SwimCross Exercise System or a RecSport Recreation System by Endless Pools for your home wellness system, its quality and beauty will last for years to come.

*Based on results from 2015 Endless Pools owner survey.



Endless Pools Fitness Systems

Combine the original Endless Pools Swim Machine with an optional underwater treadmill. The variable current is wider than your body and deeper than your stroke, simulating an open-water swim. Learn more on pages 8 – 13.



◄ SwimCross Exercise Systems

Swim and enjoy a jetted swim like no other 'swim spa.'
Three round Swim Jets (on top) provide resistance,
while the River Jet (below) provides lift. Learn more
on pages 14 – 19.

Endless Pools Fitness Systems E500

RecSport Recreation Systems

Ideal for exercise and play for the entire family at an affordable price. Learn more on pages 20 – 23.







There is nothing like running or walking on the Endless Pools underwater treadmill. The buoyancy of the water eases pressure on your joints while the water's natural resistance provides a great workout.

Endless Pools Fitness Systems The Magic is in the Machine®

Our technologically advanced swim machine is industry-leading. Our commitment to making the best even better is what makes the original Endless Pools Swim Machine an unparalleled wellness experience today.

Pair the iconic Endless Pools Swim Machine with the revolutionary underwater treadmill. Add exceptionally versatile exercise features, and the Endless Pools Fitness Systems is truly superior to an ordinary "swim spa" in performance, function and style.

The Endless Pools Swim Machine For a superior swim-in-place experience,

look no further than the Endless Pools® Swim Machine. Its custom-made, hydraulically powered propulsion system creates a laminar current of up to 19,000 litres per minute that is wider than your body and deeper than your stroke. Multiple conditioning grills smooth and redirect the water, resulting in a swim current that is free of turbulence. Even at full power, it feels like swimming in the smooth current of open water.

Use the water-resistant remote control to increase or decrease speed. The swim

machine flow speed ranges from 4:04 (gentle breaststroke) to 1:14 minutes per 100 metres and is easy to adjust for precise pace selection.

Endless Pools Underwater Treadmill

Optional-yet essential-the Endless Pools hydraulically powered underwater treadmill offers low-impact run or walk options. You will enjoy building cardiovascular strength without experiencing the muscle and joint pressure associated with land-based workouts. Vary the treadmill speed for a gentle walk or an invigorating run. For a

more challenging workout turn on the swim current, and you will experience increased resistance against core, leg, and upper body muscle groups.

With the water resistant remote control, you can increase or decrease speed. The treadmill has a speed range of 0.8 km/h to 8.9 km/h.

For use with both the Swim Machine and underwater treadmill, the optional Pace Display (see page 29) is recommended for optimal workout personalisation.



Endless Pools Fitness Systems

1. Endless Pools Swim Machine

The Endless Pools® Swim Machine is a hydraulically- powered machine that produces a laminar current wider than your body and deeper than your stroke. The multiple conditioning grills smooth and redirect water, resulting in a turbulence-free swim. The current pace is variable between 4:04/100 metres and 1:14/100 metres, remaining smooth even at full power.

2. Underwater Treadmill

The underwater treadmill is a great addition for low-impact run or walk options, without harsh joint and muscle pressure. For a more challenging workout, turn on the swim current to increase resistance against core, leg, and upper body muscle groups. The pace is variable between 0.8 to 8.9 km/h.

3. Hydromassage Jets

Distinctive hydromassage jets are perfectly positioned to target all areas of the back and legs, for an ideal cool down.

4. Bluetooth-Enabled Sound System (optional)

Integrated 8-speaker sound system, compatible with any Bluetooth®-enabled device.

5.2 mm Steel Frame and ABS Base Pan

Built on a 2 mm steel frame and ABS base pan, this is one of the most durable and reliable systems available. This standard feature provides superior support and protection from unreliable ground surfaces.





E500



6. Shell Design

The seamless acrylic shell has a modern style that flows gracefully from end to end. Available in Ice Grey and Alpine White, the shell is designed for durability and lasting beauty.

7. Exterior Cabinet

The exterior cabinet provides a classy and sleek look. Available in Grey Oak or Dark Mocha, its beauty, versatility, and advanced performance make the Endless Pools Fitness System a showpiece you will be proud to display.

8. Illumination

Outside, the LED perimeter illumination provides dramatic impact and ample brilliance. Inside, the multi-colour LED points of light and illuminated waterfalls blend function and beauty.



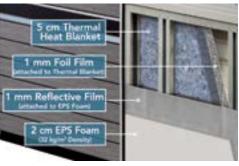
9. Water Management System

Water is kept crystal clear with fewer chemicals, using a dual-water purification system that combines Ultraviolet C (UVC) with eco-friendly CD Ozone. Water is continuously cycled through the circulation pump, coupled with 18 m² of filtration, for ease of maintenance and clean water.

10. Tri-Thermic Barrier System

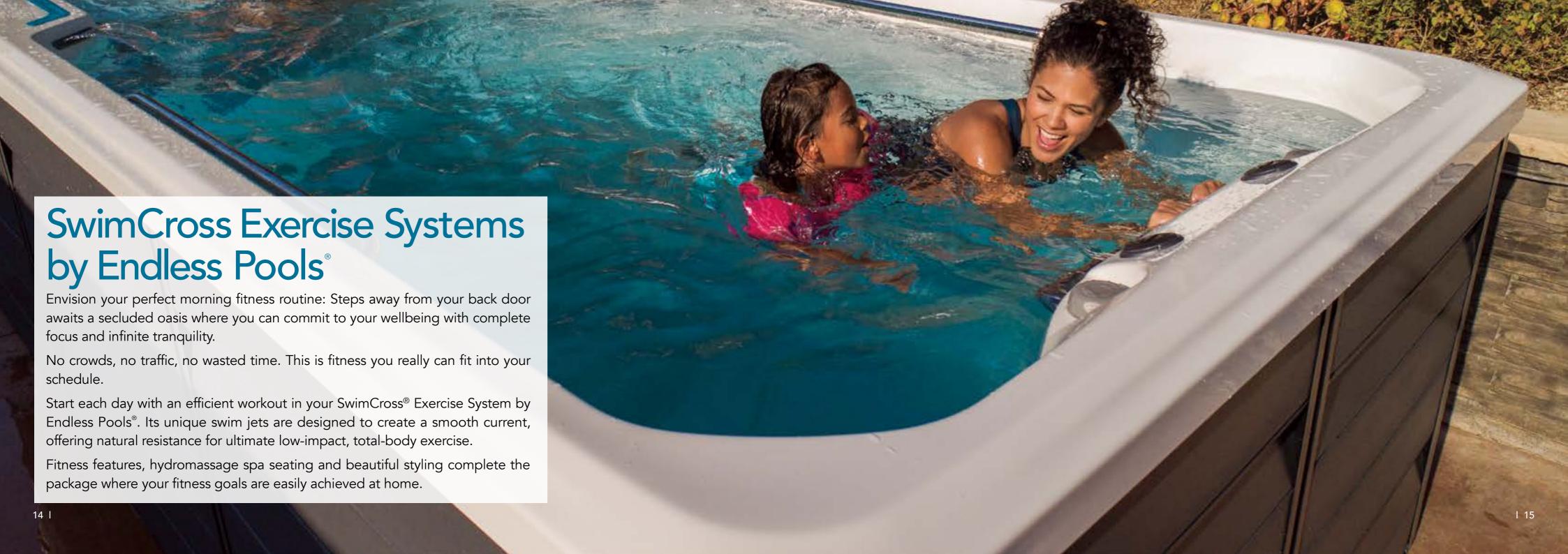
Three layers of insulation conserves heat, enhances energy efficiency and lowers operating costs. The Tri-Thermic™ Barrier System is made up of 2 cm, 32 kg/m³ density expanded polystyrene foam and reflective film, combined with a 5 cm thick heat blanket and foil film.





Dual Temperature Model (E2000)

A separate spa allows you to regulate temperatures on both the swim and spa sides, independently.





Aquatic resistance exercise is great for building strength without impact.

SwimCross Exercise Systems Wellness Without Limits®

SwimCross Exercise Systems provide a jetted swim option with exceptional value. From the makers of Endless Pools, its unique jet configuration produces a less turbulent current than the typical jetted swim spa. From novice to expert swimmers, all will enjoy the system's adjustable output levels. Rowing, resistance exercise and relaxing hydrotherapy options are also included.

Swim Jets

The swim jets in SwimCross® Exercise Systems are designed for both swim- and water-workout options suitable for all ages, body sizes and skill levels. A total of four swim jets, driven by two pumps, provide a powerful and steady water stream unlike the average jet.

The swim jets use a boost effect to draw in more water, multiplying the volume. This results in stronger resistance for swimming with less turbulence. Other swim spas introduce air to produce force, which also creates heavy turbulence. Swimmers will find it easier to stay centred and afloat with the unique jet configuration: Three round Swim Jets (on top) provide

resistance, while the River Jet (below) provides lift. All jets use a boost effect to draw in more water, multiplying the volume. Using the two diverter valves, users can adjust the highly variable pace of the current for both swim and waterworkout options.

Aquatic Exercise

Regular aquatic exercise is a great way to improve fitness, build strength, gain greater flexibility and maintain cardiovascular and mental health – all while relieving pressure on your hips, knees, ankles and back. This is due to the natural resistance and buoyancy of water! Water's buoyancy makes you feel up to 90 percent lighter – putting far less impact

on your body. Water has a variable resistance that is based on your movement and can be increased by speeding up or decreased by slowing down. The resistance can be felt in all directions.

With SwimCross Exercise Systems by Endless Pools®, you will enjoy the benefits of swimming and water workout options. With convenient garden access, you can choose when and how to treat yourself to the feel-good benefits of increased aquatic activity.



SwimCross Exercise Systems

1. Three Swim Jets and River Jet

Three round Swim Jets (on top) provide resistance, while the River Jet (below) provides lift. All jets use a boost effect to draw in more water, multiplying the volume. Using the two diverter valves, users can adjust the highly variable pace of the current for both swim and waterworkout options.



2. Exterior Cabinet

Our 18.5 cm cabinet panels feature a finely brushed embossed texture, creating a backdrop for the 3D double contour bands that surround the entire Exercise System. The band plays with light and shadow to create a visual depth and interest to the siding.



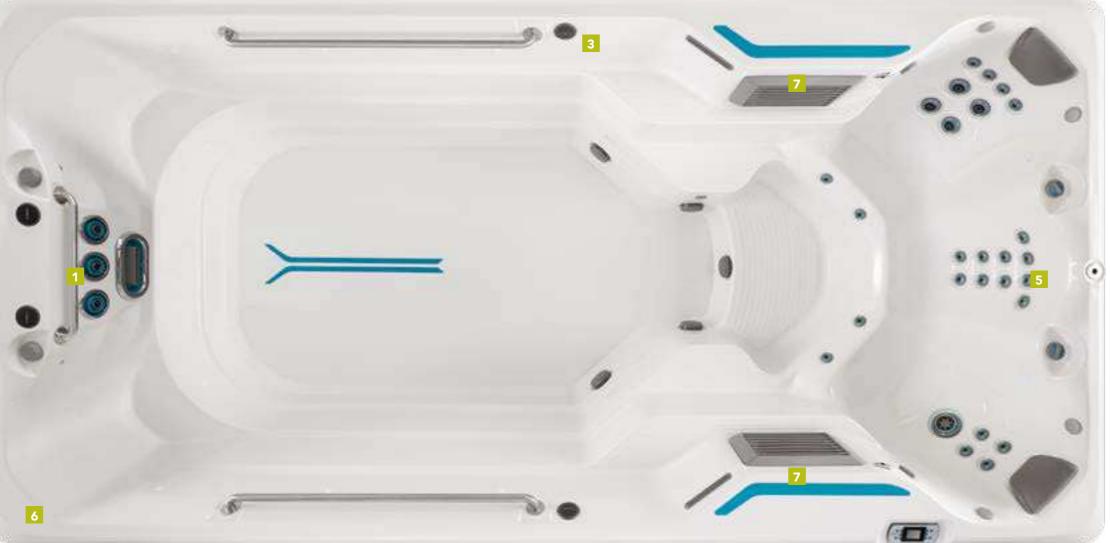
3. Bluetooth-Enabled Sound System (Optional)

Integrated 8-speaker sound system, compatible with any Bluetooth®-enabled device.

4.2 mm Steel Frame and ABS Base Pan (not shown)

These standard features provides superior support and protection from unreliable ground surfaces.







Dual Temperature Model (X2000)

With a separate spa, you can regulate temperatures on both the swim and spa sides, independently.

5. Spa Seating with Hydromassage Jets

Four distinctive hydromassage jets are perfectly positioned in two captain's chairs with pillows and a middle seat. Jet configurations are made up of mini, rotary, cluster, and directional jets that together target all areas of the back and legs, for an ideal cool down.

6. Shell Design

The seamless acrylic shell is modern and stylish. Available in Ice Grey and Alpine White, it is designed for durability and lasting beauty.

7. Water Management System

Water is kept crystal clear with fewer chemicals, using a dual-water purification system that combines Ultraviolet C (UVC) with eco-friendly CD Ozone. Water circulates through the UV + CD Ozone System using the hydromassage pump on low-speed.

8. Tri-Thermic Barrier System (not shown)

Three layers of insulation conserves heat, enhances energy efficiency and lowers operating costs. The Tri-Thermic™ Barrier System includes a 2 cm, 32 kg/m³ density expanded polystyrene foam and reflective film, combined with a 5 cm thick heat blanket and foil film.

Fitness is not always physical. Time spent with family and friends, or enjoying solitary relaxation are as beneficial to our well-being as physical fitness. RecSport® Recreation Systems is purposely

designed so that both recreation and time for fitness are within reach, at an affordable price.



RecSport Recreation Systems

1. Three Airless Swim Jets

Driven by one pump with multiple speeds, three swim jets provide a powerful and steady stream. The swim jets use a boost effect to draw in more water, multiplying the volume. This results in stronger resistance for exercise and recreation with less turbulence.



2. Exterior Cabinet

Designed for long-lasting durability with an attractive embossed pattern and available in Grey or Mocha, the Recsport® Recreation System will beautifully enhance any garden.



3. Bluetooth-enabled Sound System (Optional)

Integrated 8-speaker sound system, compatible with any Bluetooth®-enabled device.

4. Solid Wood Frame and ABS Base Pan (not shown)

RecSport Recreation Systems are built on a sturdy wood frame coupled with an ABS base pan that is built to withstand outdoor elements.

R500





5. Spa Seating with Hydromassage Jets

The variety of unique seating options include three hydromassage seats, two "cool down" seats, and a 76 cm deep reef where kids can play.



6. Shell Design

The spacious and seamless acrylic shell is available in Ice Grey and Alpine White and is built for durability and lasting beauty.

7. Water Management System

Water is kept crystal clear with fewer chemicals, using eco-friendly CD Ozone. Water circulates through the CD Ozone system using the hydromassage pump on low-speed.

8. Tri-Thermic Barrier System (not shown)

Three layers of insulation conserves heat, enhances energy efficiency and lowers operating costs. The Tri-Thermic[™] Barrier System includes a 2 cm, 32 kg/m³ density expanded polystyrene foam and reflective film, combined with a 5 cm thick heat blanket and foil film

Fitness Accessories

Endless Pools® Fitness Systems options enhance the ownership experience and provide advanced functionality for aquatic workout routines.

Resistance Bands

Add more options to your workout with resistance bands. Simply attach the bands to the built-in anchor points on your Endless Pools Fitness System for a variety of strength-building exercises. Set includes 3 pairs of colour-coded resistance bands (4.5, 6.8 and 9 kg), with comfort-grip handles. Suitable for all levels.

Row Bar Kit with Resistance Gear

Rowing is an exceptional cardiovascular exercise that keeps the heart rate elevated and strengthens core muscles. Attach resistance bands to the sturdy handrails for added workout options. Step up the performance of any Fitness, Exercise or Recreation System with the optional rowing and resistance gear. Attach the optional row bars to the built-in anchors and/or handrails to experience a low-impact, full body workout.



Underwater Treadmill

Available in all 147 cm depth Fitness System models, our exclusive hydraulically-powered underwater treadmill offers low-impact run or walk options with a speed range of 0.8 to 8.9 km/h.



Agua Bike

Get an effective workout without strain on your muscles and joints with this lightweight, yet stable, stationary Aqua Bike. Weighing just 9.5 kg, it is ideal for low to medium-intensity workouts. Position the bike in front of the swim current for a more challenging ride.



■ Swim Tether

All models come equipped with an anchor for attaching our optional swim tether. For beginning swimmers or for anyone looking to improve his or her swimming form, it provides added stability and assistance in maintaining your body position in the current.



■ Underwater Mirror

See yourself swim in place and refine your form for improved performance with the optional 61 x 130 cm stainless steel mirror. Placed on the floor of any Fitness, Exercise or Recreation System, its weight distribution ensures that the mirror stays securely in place.



Covers

Watkins Cover & Lifter

A real money-saver, the Watkins cover helps maintain heat and reduce evaporation. It can be used on its own or with the Watkins Lifter System. The Watkins Lifter System (UpRite™ / Pro Lift™ IV) lets you install the cover vertically, which is also a space saver.





Watkins CoverCradle / Pro Lift III Lifter

This cover lifter's unique design uses a hydraulic hinge to simplify opening and closing the Fitness System's swim side cover, in an ultra-smooth gliding action. For those looking for an easy lift assist and have the extra space, the CoverCradle™ / Pro Lift™ III is an excellent option. The CoverCradle / Pro Lift III can be installed on the swim side only.







VacuSeal Lifting System

The VacuSeal™ Lifting System's unique design ensures a tight seal between covers, which prevents heat loss and evaporation, and optimises efficiencies. It uses a patented "Reverse Pneumatic Technology" which applies downward pressure to seal the two covers together, eliminating the center gap, commonly found with traditional covers. Also, this technology lends itself to easier operation of the cover system especially by a single user.



Easy Slider Cover Mounts

The Easy Slider gives you another method of removing Watkins covers. By simply attaching the "arms" to the cabinet corners, the Easy Slider eliminates the need for traditional lifters and allows customers to remove the covers without needing to lift the weight of the cover. As an added bonus, when covers are in the open position, they do not obstruct your view.

Convenience Accessories

Endless Pools® Fitness Systems options enhance the ownership experience and provide advanced functionality for aquatic workout routines.

Endless Pools Fit@Home WiFi Kit and Mobile App

Put full workout functionality at your fingertips! With the Fit@Home® App you can adjust the speed controls, monitor workout pace, duration and time, and set up workout programs specific to your goals from your smartphone or tablet.

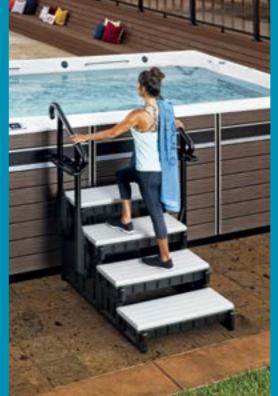




SwimDek Surface Kits

Its nonabsorbent material provides exceptional traction and added comfort. SwimDek® is proven to withstand outdoor aquatic environments and remain beautiful and functional over time. Floor and Step Kits are sold separately.





Signature Steps

These four tread, lightweight steps allow for easy entry into any Fitness System. The 81 cm high top step, dual handrails with drink holder/towel bar, and sturdy construction make this an ideal option for most users. Assembly is also quick and easy.



CoolZone Cooling System

Ideal for extreme climate areas and yearround use, CoolZone™ works with the Fitness System components to effectively cool or maintain the water temperature. It makes changing and retaining your ideal water temperature, no matter what month it is, conveniently and efficiently.





Bluetooth®-Enabled Sound System

For exercise or garden enjoyment, nothing sets the mood like our optional, integrated 8-speaker system and subwoofer. It is easy to set up: simply pair any Bluetooth-enabled device to the system through the control panel to listen to your favourite music anytime.



Pace Displays

The optional pace display is a necessity for any swim machine or treadmill user who wants to measure performance. It allows for easy reading of the swim current pace and/or treadmill speed, and can be toggled from meters to yards or viewed as a percentage of the top speed. For swimmers, the pace is displayed in minutes per 100 metres, while the treadmill pace is shown in kilometres per hour. With individual pace displays for swim machine and treadmill, Fitness System owners can use both simultaneously for a more effective workout.





Exterior LED Lighting Accessory

The LED Light bars are designed to fit seamlessly into the corner caps, creating a built-in appearance once installed. Similar to the LED light bar found on E-Series models; the illumination is a stunning Endless Pools Blue. Two kit options are available for each model: 4-Piece LED light Bar Kit or 8-Piece LED light Bar Kit. All kits come ready to install with all required components included, allowing users to control the lighting from their control panel.

Ownership Experience

Our Quality Assurance

From precise craftsmanship to rigorous quality control and testing, each Endless Pools® Fitness System, SwimCross® Exercise System and RecSport® Recreation System is scrutinised for form, function, fit and finish before it is ready for you. We are committed to the highest level of engineering and construction, and we back each Fitness, Exercise and Recreation System with our exceptional warranty. We take great efforts to ensure your Fitness, Exercise or Recreation System is reliable, so every day you can focus on your wellness, worry free.

Our Service Promise

When you purchase an Endless Pools Fitness System, SwimCross Exercise System or Recreation System, you become an integral part of the Endless Pools family, and we do not take that commitment lightly. That is why our promise is backed by the full expertise and resources of Watkins Wellness® and our professional retailers, who are committed to ensuring your long-term satisfaction. From purchase to installation to service and more, count on your professional retailer to make Endless Pools Fitness System ownership easy and enjoyable.

Watkins Wellness / MASCO CORPORATION

Endless Pools Fitness Systems, SwimCross Exercise Systems and RecSport Recreation Systems are made by Watkins Wellness, the world's leading manufacturer of hot tubs and aquatic fitness products. We are dedicated to promoting wellness to consumers who live active lifestyles and are health conscience. Watkins Wellness is part of Masco Corporation, a Fortune 500 company whose family of brands include Bristan® bathroom products, Hansgrohe® faucets and Hüppe® bath and shower enclosures.









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E500 (457 L x 226 W x 132/147 D cm)



E550 (457 L x 239 W x 147 D cm)



E700 (518 L x 226 W x 132/147 D cm)



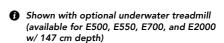
E2000 (610 L x 226 W x 147 D cm)

THE MAGIC IS IN THE MACHINE®.

Swim in place against a steady stream of water so smooth you will think you are swimming in open water.

Run and walk with 360 degrees of resistance and water's buoyancy protecting your joints and muscles from impact.

In an Endless Pools® Fitness System there is no limit to accomplishing a beneficial full-body workout. Swim, bike, walk, exercise, then relax against soothing hydromassage jets, anytime you want, in the comfort of home.







E500 | Endless Pools® Fitness Systems



Model Type	147 cm Swim & Treadmill	147 cm Swim	132 cm Swim
Dimensions	457 x 226 x 147 cm	457 x 226 x 147 cm	457 x 226 x 132 cm
Water Capacity	6,570 litres	6,700 litres	6,190 litres
Weight	1,525 kg (Dry) 8,885 kg (Filled*)	1,320 kg (Dry) 8,810 kg (Filled*)	1,265 kg (Dry) 8,245 kg (Filled*)
Shell Colour Options	Alpine White or Ice Grey		
Cabinet Colour Options	Dark Mocha or Grey Oak		
Swim Technology	Endless Pools Swim Machine	е	
Swim Power Unit	5 HP Hydraulic Power Unit		
Hydromassage Seats	3		
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2	Directional Jets, 22 Mini	Jets
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2	HP Breakdown Torque -	- 1 Speed Pump
Control System**	LCD Control Panel; 230V/50Hz 24A + 32A	2 x 24A	2 x 24A
Water Feature	2 Illuminated Waterfalls		
Water Management System	UVC + CD Ozone		
Circulation Pump	High-Flow Circulation Pump		
Effective Filtration Area	18 m ²		
Lighting System	Multi-Colour 18 LED Points	of Light & Exterior LED I	llumination Bar
Substructure	2 mm Galvanised Steel Fram	ne	
Base Pan	Thermoformed ABS Base Pa	an	
Heater	3000 watt/230v		
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law		
Stainless Steel Grab Rails	3 Satin Stainless Steel Rails		
Music Option	8 Speakers + Subwoofer, Blu	uetooth® Enabled	
Exercise Equipment Options	Swim Tether, Rowing Kit, Res	sistance Bands, Floor Mi	rror, Aqua Bike, Pace Display
Vinyl Cover & Lifter Options	Watkins Covers & Lifters (Up Cover System, CoverCradle		lider Cover Mounts or VacuSeal™
Additional Options	CoolZone [™] Cooling System, Fit@Home [®] Mobile App & V		Signature Steps,
Shell Colours	Cabinet (Colours	*Includes water and 10 adults weighing

Shell Colours









*Includes water and 10 adults weighing 80 kg

**Also offered in a 3 Phase configuration 380-415V, 3N~, 16A, 50Hz, Three Phase 16A/ phase G.F.C.I protected circuit, other electrical configurations possible

All rights reserved. Specifications, colours, and surface materials subject to change without



E550 | Endless Pools® Fitness Systems



Model Type	147 cm Swim & Tread	147 cm Swim
Dimensions	457 L X 239 W X 147 H cm	457 L X 239 W X 147 H cm
Water Capacity	8,935 litres	9,045 litres
Weight	1,670 kg (Dry) / 11,390 kg (Filled*)	1,620 kg (Dry) / 11,455 kg (Filled*)
Shell Colour Options	Alpine White or Ice Grey	
Cabinet Colour Options	Dark Mocha or Grey Oak	
Swim Technology	Endless Pools® Swim Machine	
Swim Power Unit	5 HP Hydraulic Power Unit	
Hydromassage Seats	n/a	
Hydromassage Jets - 23	1 Large Rotary Jet, 6 Medium Rotary	Jets, 16 Mini Jets
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2 HP Brea	kdown Torque – 1 Speed Pump
Control System**	LCD Control Panel; 230v/50 Hz 24A + 32A	2 x 24A
Water Feature	n/a	
Water Management System	UVC + CD Ozone	
Circulation Pump	1/15 Hi-Flow Circulation Pump	
Effective Filtration Area	18 m ²	
Lighting System	24 Multi-Colour LED Points of Lights	& Exterior Illumination Bar
Substructure	2 mm Galvanised Steel Frame	
Base Pan	Thermoformed ABS Base Pan	
Heater	3000w/230v	
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law	
Stainless Steel Grab Rails	5 Stainless Steel Rails	
Music Option	8 Speakers + Subwoofer, Bluetooth® Enabled	
Exercise Equipment Options	-	
Vinyl Cover & Lifter Options	Watkins Covers & Lifters (Uprite™/Pro VacuSeal™ Cover System, CoverCrad	Lift™ IV), Easy Slider Cover Mounts or le™/ProLift™ III
Additional Options	CoolZone™ Cooling System, SwimDe Wi-Fi & Mobile App	k® Surface Kits, Signature Steps, Fit@Home®

Shell Colours



Ice Grey







**Also offered in a 3 Phase configuration 380-415V, 3N~, 16A, 50Hz, Three Phase 16A/ phase G.F.C.I protected circuit, other electrical configurations possible

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*Includes water and 10 adults weighing 80 kg



E700 Endless Pools® Fitness Systems



Model Type	147 cm Swim & Treadmill	147 cm Swim	132 cm Swim
Dimensions	518 x 226 x 147 cm	518 x 226 x 147 cm	518 x 226 x 132 cm
Water Capacity	7,950 litres	8,140 litres	7,475 litres
Weight	1,580 kg (Dry) / 10,315 kg (Filled*)	1,370 kg (Dry) / 10,300 kg (Filled*)	1,350 kg (Dry) / 9,620 kg (Filled*)
Shell Colour Options	Alpine White or Ice Grey		
Cabinet Colour Options	Dark Mocha or Grey Oak		
Swim Technology	Endless Pools Swim Machine	9	
Swim Power Unit	5 HP Hydraulic Power Unit		
Hydromassage Seats	3		
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2 [Directional Jets, 22 Min	i Jets
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2	HP Breakdown Torque	- 1 Speed Pump
Control System**	LCD Control Panel; 230V/50H 24A + 32A	Hz 2 x 24A	2 x 24A
Water Feature	2 Illuminated Waterfalls		
Water Management System	UVC + CD Ozone		
Circulation Pump	High-Flow Circulation Pump		
Effective Filtration Area	18 m ²		
Lighting System	Multi-Colour 20 LED Points of	of Light & Exterior LED I	llumination Bar
Substructure	2 mm Galvanised Steel Fram	ne	
Base Pan	Thermoformed ABS Base Pa	n	
Heater	3000 watt/230v		
Energy Efficiency	EPS Foam + Reflective Film; Commission (CEC) in accord		4 American Standard and the California Energy v
Stainless Steel Grab Rails	3 Satin Stainless Steel Rails		
Music Option	8 Speakers + Subwoofer, Blu	etooth® Enabled	
Exercise Equipment Options	Swim Tether, Rowing Kit, Res	sistance Bands, Floor M	irror, Aqua Bike, Pace Display
Vinyl Cover & Lifter Options	Watkins Covers & Lifters (Upi System, CoverCradle™/ProLi		Slider Cover Mounts or VacuSeal™ Cover
Additional Options	CoolZone™ Cooling System,	SwimDek® Surface Kits	, Signature Steps, Fit@Home® Mobile App &









*Includes water and 10 adults weighing 80 kg each **Also offered in a 3 Phase configuration 380-415V, 3N~, 16A, 50Hz, Three Phase 16A/phase G.F.C.I protected circuit, other electrical configurations possible

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Model Type	147 cm Swim & Treadmill	147 cm Swim
Dimensions	610 L x 226 W x 147 H cm	610 L x 226 W x 147 H cm
Swim Side:	457 L x 226 W x 147 H cm	457 L x 226 W x 147 H cm
Spa Side:	152 L x 226 W x 147 H cm	152 L x 226 W x 147 H cm
Water Capacity	8,900 Litres	9,065 Litres
Swim Side:	7,575 Litres	7,740 Litres
Spa Side:	1,325 Litres	1,325 Litres
Weight	1,905 kg (Dry) / 11,585 kg (Filled*)	1,855 kg (Dry) / 11,710 kg (Filled*)
Shell Colour Options	Alpine White or Ice Grey	
Cabinet Colour Options	Dark Mocha or Grey Oak	
Swim Technology	Endless Pools Swim Machine	
Swim Power Unit	5 HP Hydraulic Power Unit	
Substructure	2 mm Galvanised Steel Frame	
Base Pan	Thermoformed ABS Base Pan	
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law	
Music Option	8 Speakers + Subwoofer, Bluetooth	
Vinyl Cover & Lifter Options	Watking Covers & Lifters (Unrite™/ProLift™ IV) Facy Slider Cover Mounts or VacuSeal™	
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps, Fit@Hon Mobile App & Wi-Fi Kit	
	SWIM SIDE	SPA SIDE
Control System**	LCD Control Panel 230V/50 Hz 24A + 32A	2 x 24A
Seats	Bench Seat	4 Hydrotherapy Seats + Cool Down Seat
Hydrotherapy Jets - 36	Not Applicable	2 Large Jets, 2 Rotary Jets, 6 Directional Jets, 26 Mini Jets
Hydromassage Jet Pump	Not Applicable	2 - 2.5 HP Continuous Duty; 5.2 HP Breakdowr Torque - 1 Speed Pumps
Water Feature	2 Illuminated Waterfalls	1 Illuminated Waterfall
Water Management System	UVC + CD Ozone	CD Ozone
Circulation Pump	High-Flow Circulation Pump	Circulation Pump
Effective Filtration Area	18 m ²	5 m ²
Lighting System	14 Multi-Colour LED Points of Light LED Illumina	12 Multi-Colour LED Points of Light tion Bar
Heater	3000w/230v	3000w/230v
Insulation	Tri-Thermic [™] Barrier System	Full Foam Insulation
msalacion		
Stainless Steel Grab Rails	3 Stainless Steel Rails	Not applicable

Shell Colours



Ice Grey



Cabinet Colours



Grey Oak



Dark Mocha

*Includes water and 10 adults weighing 80 kg each **Also offered in a 3 Phase configuration 380-415V, 3N~, 24A, 50Hz, Three Phase 24A/phase G.F.C.I protected circuit, other electrical configurations possible

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X200 (366 L x 226 W x 127 D cm)



X500 (457 L x 226 W x 127 D cm)



X2000 (610 L x 226 W x 147 D cm)

EXERCISE THAT FITS YOUR LIFE.

Feel water's resistance for any exercise regimen, any time of day.

Swim and enjoy a jetted swim like no other 'swim spa.' Three round Swim Jets (on top) provide resistance, while the River Jet (below) provides lift. All jets use a boost effect to draw in more water, multiplying the volume. Using the two diverter valves, users can adjust the highly variable pace of the current for both swim and water-workout options.

With SwimCross® Exercise Systems, convenience and versatility are abound so that staying active and maintaining a busy schedule are not mutually exclusive. Never again ask "how will I fit a workout into my day," with a SwimCross Exercise System just steps from your door.





X200 SwimCross® Exercise Systems



Dimensions (L x W x H)	366 x 226 x 127 cm	
Water Capacity	4,580 litres	
Weight	1,025 (Dry) / 6,395 kg (Filled*)	
Shell Colour Options	Alpine White or Ice Grey	
Cabinet Colour Options	Mocha or Grey	
Swim Technology	3 round Swim Jets, 1 River Jet	
Swim Jet Pumps	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – 1 Single Speed & 1 Dual Speed	
Hydromassage Seats	3	
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2 Directional Jets, 22 Mini Jets	
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump	
Control System**	LCD Control Panel; 230V, 32A, 50Hz	
Water Feature	Illuminated Waterfall	
Water Management System	UVC + CD Ozone	
Effective Filtration Area	9m²	
Lighting System	Multi-Colour 15 LED Lights, Exterior LED Lighting (optional)	
Substructure	2 mm Galvanised Steel Frame	
Base Pan	Thermoformed ABS Base Pan	
Heater	3000 watt	
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law	
Stainless Steel Grab Rails	3 Satin Stainless Steel Rails	
Music Option	8 Speakers + Subwoofer, Bluetooth® Enabled	
Exercise Equipment Options	Swim Tether, Rowing Kit, Resistance Bands, Floor Mirror, Aqua Bike	
Vinyl Cover & Lifter Options	Watkins Bi-Fold Covers & Lifters (UpRite™/Pro Lift™ IV), Easy Slider Cover Mounts or VacuSeal™ Cover System, CoverCradle™/Pro Lift™ III Lifter System	
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps	











*Includes water and 10 adults weighing 80 kg each
**Other electrical configurations possible

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X500 | SwimCross® Exercise Systems | From the makers of Exercise Systems | From the makers of Explain Systems | From the m



Dimensions (L x W x H)	457 x 226 x 127 cm		
Water Capacity	6,245 litres		
Weight	1,225 kg (Dry) / 8,265 kg (Filled*)		
Shell Colour Options	Alpine White or Ice Grey		
Cabinet Colour Options	Mocha or Grey		
Swim Technology	3 round Swim Jets, 1 River Jet		
Swim Jet Pumps	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – 1 Single Speed & 1 Dual Speed		
Hydromassage Seats	3		
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2 Directional Jets, 22 Mini Jets		
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump		
Control System**	LCD Control Panel; 230V, 32A, 50Hz		
Water Feature	2 Illuminated Waterfalls		
Water Management System	UVC + CD Ozone		
Effective Filtration Area	18m²		
Lighting System	Multi-Colour 16 LED Lights, Exterior LED Lighting (optional)		
Substructure	2 mm Galvanised Steel Frame		
Base Pan	Thermoformed ABS Base Pan		
Heater	3000 watt		
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law		
Stainless Steel Grab Rails	3 Stainless Steel Rails		
Music Option	8 Speakers + Subwoofer, Bluetooth® Enabled		
Exercise Equipment Options	Swim Tether, Rowing Kit, Resistance Bands, Floor Mirror, Aqua Bike		
Vinyl Cover & Lifter Options	Watkins Bi-Fold Covers & Lifters (UpRite™/Pro Lift™ IV), Easy Slider Cover Mounts or VacuSeal™ Cover System, CoverCradle™/Pro Lift™ III Lifter System		
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps		



Ice Grey





Mocha

*Includes water and 10 adults weighing 80

kg each **Other electrical configurations possible

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X2000 | SwimCross® Exercise Systems



Dimensions	610 L X 226 W X 147 H cm Swim Side: 457 L X 226 W X 147 H cm	Spa Side: 152 L X 226 W X 147 H cm	
Water Capacity	8,895 Litres (Swim Side: 7,570 Litres / S	Spa Side: 1,325 Litres)	
Weight	1,570 kg (Dry) / 11,255 kg (Filled*)		
Shell Colour Options	Alpine White or Ice Grey		
Cabinet Colour Options	Mocha or Grey		
Swim Technology	3 round Swim Jets, 1 River Jet		
Swim Jet Pumps	2.5HP Continuous Duty; 5.2 HP Breakdown Torque – (1) Single Speed & (1) Dual Speed"		
Substructure	2 mm Galvanised Steel Frame		
Base Pan	Thermoformed ABS Base Pan		
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law		
Music Option	8 Speakers + Subwoofer, Bluetooth® Enabled		
Cover & Lifter Options	Watkins® Bi-Fold Covers (UpRite™/Pro Lift™ IV), Easy Slider Cover Mounts & Lifters VacuSeal™ Cover System		
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps		
	Swim Side	Spa Side	
Seats	Bench Seat	4 Hydrotherapy Seats + Cool Down Seat	
Hydrotherapy Jets – 36	Not Applicable	2 Large Jets, 2 Rotary Jets, 6 Directional Jets, 26 Mini Jets	
Hydromassage Jet Pump	Not Applicable	2 – 2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Single Speed Pumps	
Control System**	LCD Control Panel 230v/48amp, 50Hz	LCD Control Panel	
Water Feature	2 Illuminated Waterfalls	1 Illuminated Waterfall	
Water Management System	UVC + CD Ozone	CD Ozone	
Circulation Pump	High-Flow Circulation Pump	Filtration Pump	
Effective Filtration Area	18 m ²	5 m ²	
Lighting System*	14 Multi-Colour LED Points of Light * Exterior LED Lighting (optional)	12 Multi-Colour LED Points of Light	
Heater	3000w	3000w	
Heater Insulation	3000w Tri-Thermic™ Barrier System	3000w Full Foam Insulation	

Shell Colours



Ice Grey



Cabinet Colours



Grey



Mocha

*Includes water and 10 adults weighing 80 kg each

**Other electrical configurations possible

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38 I



R200 (366 L x 226 W x 127 D cm)



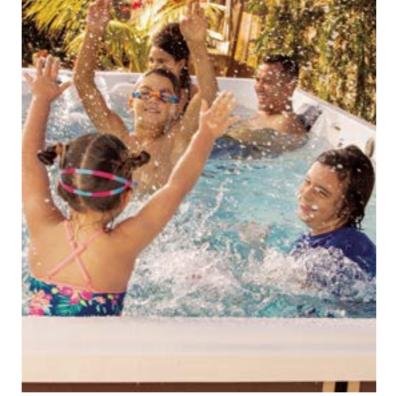
R500 (457 L x 226 W x 127 D cm)

FITNESS IS NOT ALWAYS PHYSICAL.

Time spent with family and friends, or enjoying solitary relaxation are as beneficial to our wellbeing as physical fitness. RecSport® Recreation Systems are purposely designed so that both recreation and time for fitness are within reach, at an affordable price.

i DID YOU KNOW?

Water's buoyancy makes you feel up to 90 percent lighter and provides 360 degrees of resistance!





RecSport® Recreation Systems



Dimensions	366 L X 226 W X 127 H cm
Water Capacity	5,055 Litres
Weight	835 kg (Dry) / 6,680 kg (Filled*)
Shell Colour Options	Alpine White or Ice Grey
Cabinet Colour Options	Mocha or Grey
Swim Technology	3 Swim Jets – Max 815 Litres Per Minute
Swim Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump
Seats	5
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2 Directional Jets, 22 Mini Jets
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump
Control System**	LCD Control Panel, 230v/24amp, 50 Hz
Water Feature	1 Illuminated Waterfall
Water Management System	CD Ozone
Effective Filtration Area	9 m ²
Lighting System	20 Multi-Colour LED Points of Light, Exterior LED Lighting (optional)
Substructure	Wood
Base Pan	Thermoformed ABS Base Pan
Heater	3000w/230V
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law
Grab Rails	3 Stainless Steel Grab Rails
Music Option	8 Speakers + Subwoofer, Bluetooth®-Enabled
Fitness Accessories	Swim Tether, Resistance Bands; Floor Mirror, Aqua bike
Cover & Lifter Options	Watkins Covers & Lifters (Uprite™/ProLift™ IV), Easy Slider Cover Mounts or VacuSeal™ Cover System, CoverCradle™/ProLift™ III
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps

Shell Colours









Cabinet Colours

*Includes water and 10 adults weighing 80 kg each **Other electrical configurations possible



RecSport® Recreation Systems From the makers of Recreation Systems



Dimensions	457 L X 226 W X 127 H cm	
Water Capacity	6,625 litres	
Weight	930 kg (Dry) / 8,480 kg (Filled*)	
Swim Technology	3 Swim Jets - Max 815 Litres Per Minute	
Swim Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump	
Seats	5	
Hydromassage Jets - 27	1 Large Jet, 2 Rotary Jets, 2 Directional Jets, 22 Mini Jets	
Hydromassage Jet Pump	2.5 HP Continuous Duty; 5.2 HP Breakdown Torque – Dual Speed Pump	
Control System**	LCD Control Panel, 230v/24amp, 50 Hz	
Water Feature	1 Illuminated Waterfall	
Water Management System	CD Ozone	
Effective Filtration Area	$\overline{9 \text{ m}^2}$	
Lighting System	24 Multi-Colour LED Points of Light, Exterior LED Lighting (optional)	
Substructure	Wood	
Base Pan	Thermoformed ABS Base Pan	
Heater	3000w/230V	
Energy Efficiency	EPS Foam + Reflective Film; Certified to the APSP 14 American Standard and the California Energy Commission (CEC) in accordance with California Law	
Grab Rails	3 Stainless Steel Grab Rails	
Music Option	8 Speakers + Subwoofer, Bluetooth®-Enabled	
Fitness Accessories	Swim Tether, Resistance Bands; Floor Mirror, Aqua bike	
Cover & Lifter Options	Watkins Covers & Lifters (Uprite™/ProLift™ IV), Easy Slider Cover Mounts or VacuSeal™ Cover System, CoverCradle™/ProLift™ III	
Additional Options	CoolZone™ Cooling System, SwimDek® Surface Kits, Signature Steps	





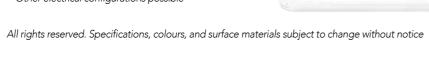


Alpine White



Cabinet Colours

*Includes water and 10 adults weighing 80 kg each **Other electrical configurations possible









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